

Abstract of the Disclosure:

A method for removing from at least single-layer webs of material, particles formed by slitting devices which are arranged along a web travel path in a slitting zone, includes
5 generating a suction zone associated with the slitting devices in accordance with the position of a cutting location; a device for performing the method; a jobbing web-fed rotary printing machine including the device; and a newspaper rotary printing machine including the device.

10

HLL/tk